



Quality Clauses

TC01	RIGHT OF ENTRY	The buyer and buyers customer, and their customers, or any applicable regulatory agency will have the right to enter the supplier's facility to perform inspection or ensure compliance to the contract.
TC02	RECORD RETENTION	Supplier shall retain all records pertaining to material/ mfg process special processes, test and inspection for a minimum of 7 years or as required by the customer; changes to this requirement shall be addressed on the purchase order. Additional quality requirements may apply when referenced in the po.
TC03	AMENDMENTS	To this order, and/or quality clauses shall be set forth in writing, via purchase order change notice, and /or revisions to the purchase order quality clauses.
TC04	NONCONFORMING PRODUCT	In the event that the product is identified as non-conforming after the product has been shipped, the supplier shall provide notification of such escape. Additionally supplier shall control non conforming product to prevent the product from leaving the facility, unless otherwise approved in writing. Obtain organization approval for non conforming product disposition.
TC05	TRACEABILITY	All parts / material and applicable documents must be identified by a manufacturing lot or batch number by the supplier.
TC06	QUALITY MANAGEMENT SYSTEM	Suppliers shall implement and maintain a quality management system in compliance with AS9100 and/or ISO9001.
TC07	CHANGES	Supplier shall notify the organization of changes in product and/or process, changes of suppliers, changes of manufacturing facility locations and where required obtain organization approval.
TC08	FLOW DOWN	Suppliers shall flow down the requirements listed on the purchase orders including customer requirements to their supply chain.
TC09	PERSONNEL QUALIFICATION	When required by purchase orders personnel shall be quality to specific processes.
TC10	CERTIFICATE OF CONFORMANCE	Certificate of Conformance is required on ALL orders
TC11	TEST REPORTS	When required by purchase order test reports shall be provided.
TC12	ITAR	When required by purchase order, ITAR controls shall be applied.
TC13	DFAR	When required by purchase order DFAR controls shall be applied.
TC14	LOT NUMBERS	All Shipments and boxes must include lot numbers